



Widen Your Horizons with this Ultra Low Melting Fluoropolymer

Adhesive Fluon® ETFE has a well-established track record in automotive fuel hose systems. LH8000 takes Fluon® ETFE into a very new market position with an ultra-low melting point allowing co-extrusion and ability to chemically bond to conventional engineering plastics such as HDPE (with tie layer), PA etc.

Potential Applications:

Tubes for conveying materials in the chemicals, plastics, building, paint, oil and gas industries, including domestic hot water systems and chlorinated water systems. Other possibilities are blow-moulded chemical containers, industrial pouches, multi-layer tubes and protective films where a 'fluoro' surface can provide enhanced chemical and thermal performance for conventional engineering plastics.

Processing:

Co-extrusion. Chemically bonding LH8000 to HDPE requires a "tie layer" (e.g. IGETABOND™ or a MAH-grafted PE.)

Property	Units	LH8000
MFR 235°C , 2.16kg 297°C , 5kg	g/10min	4.8 78
Melting Point (DSC)	°C	190
SG		1.75
Tensile Strength	MPa	45
Tensile Elongation	%	440
Flex Modulus	MPa	950

Co-extruded HDPE & Fluon® LH8000 ETFE composite tube

PE tube 8mm dia.

HDPE layer Adhesive Layer

Advantages:

- Ultra low melting point for greater processing compatibility with non-fluoropolymers.
- Adhesive function built into the polymer chain for chemical bonding to existing commercially available adhesive low melting polymers.
- Large window of processing temperature minimises any possible material decomposition.
- Tests show low gas levels produced during usual processing conditions (at a level exhibited by PVDF). However precautions should be taken if using excessively high processing temperatures or long extruder retention time.

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Ref: LH8000 09-2016